

CLAIMS

What is claimed is:

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1. An improved reversible zipper fly cover comprising:  
a zipper having a first zipper flap opposite a second zipper flap;  
a first panel connected to said first zipper flap and attached by a finished  
seam;  
a second panel connected to said second zipper flap and attached by a  
finished seam;  
an inner fly cover flap formed by attaching said first panel zipper flap to  
said first panel by a first fly cover finish seam;  
an outer fly cover flap formed by attaching said second panel zipper flap  
to said second panel by a second fly cover finish seam,  
wherein said zipper fly cover is whether formed "inside" or "outside".

2. In a reversible zipper fly cover formed for connecting a pair of pant panels  
utilizing an otherwise conventional zipper having a traveler incorporating a  
reversible traveler guide bounded laterally by a pair of attachment strips, wherein  
the improvement comprises:

a zipper flap formed symmetrically about each panel and the attachment  
strips of the zipper attached thereto by stitching.

3. In the reversible zipper fly cover of Claim 2, wherein said improvement further comprises an inner fly flap formed by stitching one flap to its respective panel.

5 4. In the reversible zipper fly cover of Claim 3, wherein said improvement further comprises an outer fly flap formed by stitching another flap to its respective panel.

10 5. A method for producing a zipper fly cover, said method comprising the steps of:

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- a. Connecting a first panel to a second panel via an otherwise conventional reversible zipper by formation of a first panel zipper flap attached to the first panel by a finished seam;
- b. Connecting a second panel similarly prepared by formation of a second panel zipper flap attached to the second panel by a finished seam;
- c. Attaching a first attachment strip to said first panel zipper flap in a manner offset from an outer edge, by an attachment seam;
- 20 d. Attaching a second attachment strip to the second panel zipper flap in an offset manner from an outer edge, by an similar attachment

seam;

- e. Forming an inner fly cover flap by attaching the first panel zipper flap to the first panel by a first fly cover finish seam; and
- f. Forming an outer fly cover flap by attaching the second panel zipper flap to the second panel 12 by a second fly cover finish seam.

- 6. The method of Claim 5, further comprising the step of forming a crotch seam extended laterally downward

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